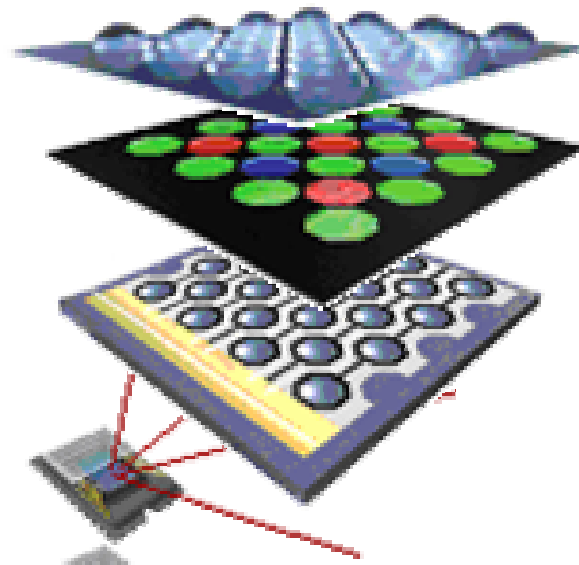


What Is CCD



Presented by: Omar A. Hanoun

CCD

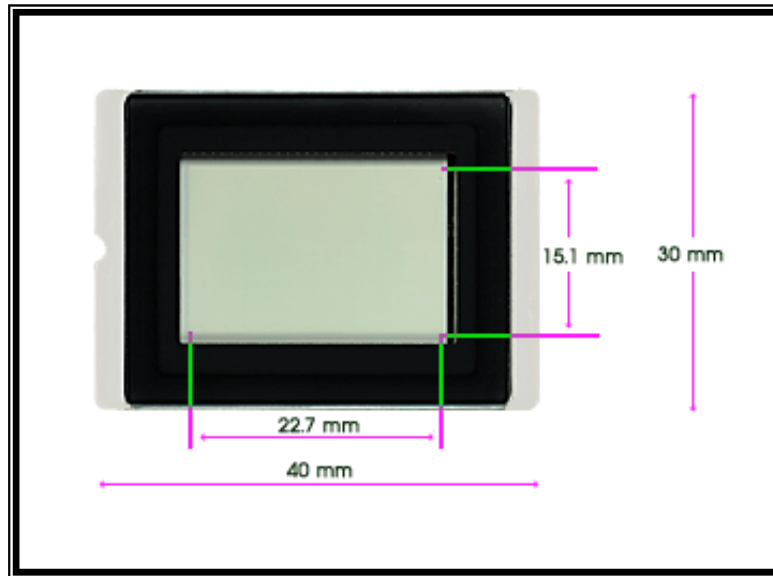


Image Sensors—Capturing the Photograph

Unlike traditional cameras that use film to capture and store an image, digital cameras use a solid-state device called an **image sensor**. These fingernail-sized silicon chips contain millions of photosensitive diodes called **photosites**.

The Development of the CCD

Based on a press release by Patrick Regan; Lucent Technologies, Murray Hill

George Smith and Willard Boyle invented the *charge-coupled device* (CCD) at Bell Labs. They were attempting to create a new kind of semiconductor memory for computers. A secondary consideration was the need to develop solid-state cameras for use in video telephone service. On October 17, 1969, they sketched out the CCD's basic structure.



*Willard Boyle
(left) and
George Smith
(right). Courtesy
of Lucent
Technologies.*

By 1970, the Bell Labs researchers had built the CCD into the world's first solid-state video camera. In 1975, they demonstrated the first CCD camera with image quality sharp enough for broadcast television.

Today, CCD technology is pervasive not only in broadcasting but also in video applications that range from security monitoring to high-definition television, and from endoscope to desktop videoconferencing. Facsimile machines, copying machines, image scanners, digital still cameras, and bar code readers also have employed CCDs to turn patterns of light into useful information, observing chemical reactions in the lab and studying the feeble light emitted by hot water gushing out of vents in the ocean floor. CCD cameras also are used in satellite observation of the earth for environmental.

Since 1983, astronomers used to study objects thousands of times fainter than what the most sensitive photographic plates could capture, and to image in seconds what would have taken hours before.

Image Sensors and Pixels

Digital photographs are made up of hundreds of thousands or millions of tiny squares called picture elements, or just **pixels**. Each of these pixels is captured by a single photosite on the image sensor when you take the photo.

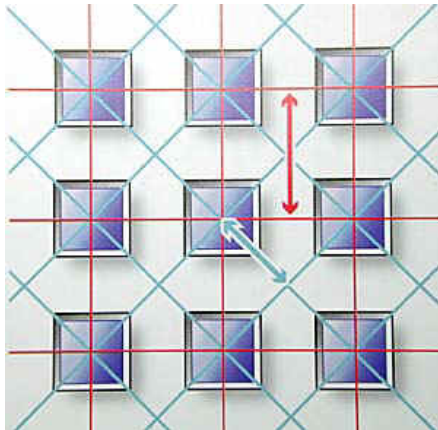
Like the impressionists who painted wonderful scenes with small dabs of paint, your computer and printer can use these tiny pixels to display or print photographs. The computer divides the screen or printed page into a grid of pixels, much like the image sensor is divided. It then uses the values stored in the digital photograph to specify the brightness and color of each pixel in this grid, a form of painting by number.

Controlling, or addressing a grid of individual pixels in this way is called bit mapping and digital images are called **bit-maps**.

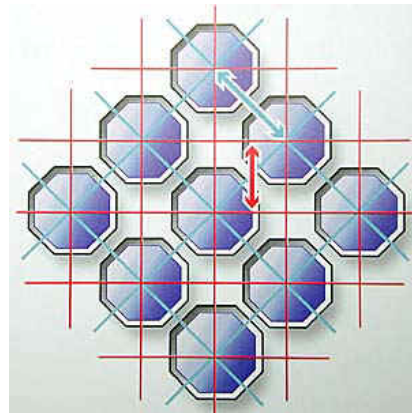


Here you see a reproduction of the famous painting "The Spirit of '76" done in jelly beans. Think of each jelly bean as a pixel and it's easy to see how dots can form images. Jelly Bean Spirit of '76 courtesy of Herman Goelitz Candy Company Inc. Makers of Jelly Belly.

On an image sensor, each photosite captures the brightness of a single pixel. The layout of the photosites can take the form of a grid or honeycomb depending on who designed it.



A typical image sensor has square photosites arranged in rows and columns.



The Super CCD from Fuji uses octagonal pixels arranged in a honeycomb pattern.

Image size

The quality of a digital image, whether printed or displayed on a screen, depends in part on the number of pixels used to create the image (sometimes referred to as *resolution*). The maximum number that you can capture depends on how many photo sites there are on the image sensor used to capture the image. (However, some cameras add additional pixels to artificially inflate the size of the image. You can do the same thing in an image-editing program. In most cases this upsizing only makes the image larger without making it better.)

Image Sizes, Optical and Interpolated

Beware of claims about image sizes (often referred to as *resolution*) for cameras and scanners because there are two kinds; optical and interpolated. The **optical resolution** of a camera or scanner is an absolute number because an image sensor's photosites are physical devices that can be counted. To improve resolution in certain limited respects, the resolution can be increased using software. This process, called **interpolated resolution**, adds pixels to the image. To do so, software evaluates those pixels surrounding each new pixel to determine what its colors should be. For example, if all of the pixels around a newly inserted pixel are red, the new pixel will be made red. What's important to keep in mind is that interpolated resolution doesn't add any new information to the image—it just adds pixels and makes the file larger.

More pixels add detail and sharpen edges. If you enlarge any digital image enough, the pixels will begin to show—an effect called pixelization. The more pixels there are in an image, the more it can be enlarged before pixelization occurs.



The photo of the face (right) looks normal, but when the eye is enlarged too much (left) the pixels begin to show. Each pixel is a small square made up of a single color.

This table lists some standards of comparison. The numbers from various sources differ.

Element	Resolution	Total Pixels
Color TV (NTSC)	320 x 525	168,000
Human eye	11,000 x 11,000	120 million
35-mm slide		The "Economist" magazine says it has 20 million or more. CMOS Imaging News says 5 to 10 million depending on the film. Another source says about 80 million pixels. Robert Caspe at SoundVision states that color negative film has 1000 pixels per inch while color positive film has 2000 pixels per inch.
1982 Kodak Disc camera film		3 million pixels—each about 0.0003 inch in diameter

The size of a photograph is specified in one of two ways—by its dimensions in pixels or by the total number of pixels it contains (2.88 million).

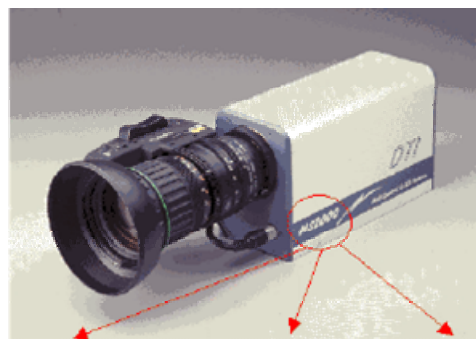


This digital image of a Monarch butterfly chrysalis is 1800 pixels wide and 1600 pixels tall. It's said to be 1800x1600.

Resolution of Digital Devices

Camera Resolutions

As you have seen, image sensors contain a grid of photosites—each representing one pixel in the final image. The sensor's resolution is determined by how many photosites there are on its surface. The resolution of a camera is governed by the number of pixels in the CCD arrays and the quality of imaging optics. Very high end cameras often refer to file sizes instead of resolution. For example, someone may say a camera creates 30-Megabyte files. This is just a form of shorthand.



**High
Resolution
(1280 x 1024)**

**Standard
Resolution
(640 x 480)**

**Approximate
VCR Resolution**

Image Resolution is Critical for Medical, Machine Vision, and Aerial.

Low-end cameras currently have resolutions around 640 x 480 pixels, although this number constantly improves. Better cameras, those with 1 million or more pixels are called **megapixel cameras** and those with over 2-million are called **multi-megapixel cameras**. Even the most expensive professional digital cameras give you only about 6-million pixels. As you might expect, costs rise with the camera's resolution.

Monitor Resolutions

Televisions provide about 480 rows of pixels in an image. Computer monitors generally provide either 768 or 1024 rows of pixels producing a much higher quality image. With television entertainment, most people find the television resolution to be acceptable. But television resolution is rarely acceptable for medical diagnosis. The effects of resolution are illustrated in Figure below. The resolution of a display monitor is almost always given as a pair of numbers that indicate the screen's width and height in pixels. For example, a monitor may be specified as being 640 x 480, 800 x 600, 1024 x 768, and so on. The first number in the pair is the number of pixels across the screen. The second number is the number of rows of pixels down the screen.



This is a 640 x 480 display. That means there are 640 pixels on each row and there are 480 rows.

As you can see from the table below, the actual number of pixels per inch depends on both the resolution and the size of the monitor. Generally, images that are to be displayed on the screen are converted to 72 pixels per inch (ppi), a resolution held over from an early era in Apple's history. As you can see from the table, this isn't an exact number for any resolution on any screen, but it tends to be a good compromise.

Resolution	Monitor Size (inch)				
	14	15	17	19	21
640 x 480	60	57	51	44	41
800 x 600	74	71	64	56	51
1024 x 768	95	91	82	71	65

Printer and Scanner Resolutions

Printer and scanner resolutions are usually specified by the number of **dots per inch** (dpi) that they print or scan. (Generally **pixels per inch** refer to the image and display screen and **dots per inch** refer to the printer and printed image. For comparison purposes, monitors use an average of 72 (ppi) to display text and images, ink-jet printers range up to 1700 dpi or so, and commercial typesetting machines range between 1,000 and 2,400 dpi.

Note: Size isn't everything!

The larger an image's size in pixels, the larger the image file needed to store it. For this reason, some cameras allow you to specify more than one size when you take a picture. Although you are likely to get better results with a larger image, it isn't always needed, especially when the image is going to be displayed on the Web or printed very small. In these cases smaller images will suffice and because they have smaller file sizes, you'll be able to squeeze more into the camera's memory.

Although more photosites often means better images, adding more isn't easy and creates other problems. For example:

It adds significantly more photosites to the chip so the chip must be larger and each photosite smaller. Larger chips with more photosites increase difficulties (and costs) of manufacturing. Smaller photosites must be more sensitive to capture the same amount of light. More photosites create larger image files, creating storage problems.

Effective Pixels:

Most digital camera manufacturers use the total number of pixels of the sensor used as an indication of the camera's resolution. However, the true pixel count is the number of recorded pixels.

Total number of pixels	2140 x 1560 (3.34M)
Number of read pixels	2088 x 1550 (3.24M)
Number of active pixels	2080 x 1542 (3.21M)
Recommended recorded pixels	2048 x 1536 (3.14M)

A good example of this is Sony's DSC-F505V which uses the same CCD described above and has "3.34 megapixels" silk screened on the side but only uses 2.6 megapixels (1856 x 1392) of these for the final output image, why? Because they fitted this new CCD into last years body and as the CCD was slightly larger the lens wasn't able to cover the whole CCD frame.

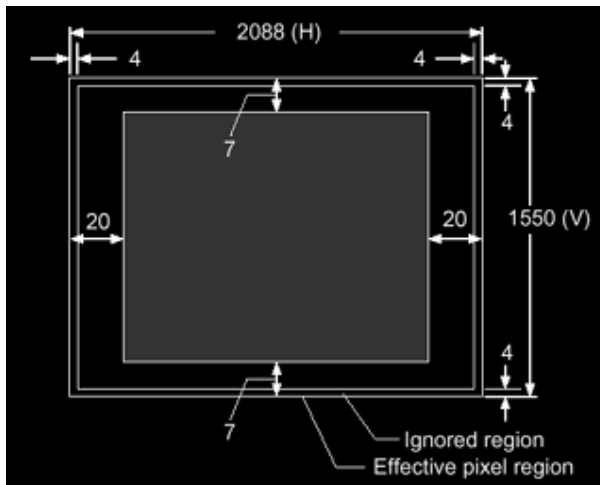


Image Sensors

Just as in a traditional camera, light enters a digital camera through a lens controlled by a shutter. Digital cameras have one of three types of electronic shutters that control the exposure:

- **Electronically shuttered sensors** use the image sensor itself to set the exposure time. A timing circuit tells it when to start and stop the exposure
- **Electromechanical shutters** are mechanical devices that are controlled electronically.
- **Electro-optical shutters** are electronically driven devices in front of the image sensor which change the optical path transmittance.

From Light Beams to Images

When the shutter opens, the digital camera collects light on an image sensor. As you've seen, the image sensor contains a grid of tiny photosites. As the lens focuses the scene on the sensor, some photosites record highlights, some shadows, and others record all of the levels of brightness in between.

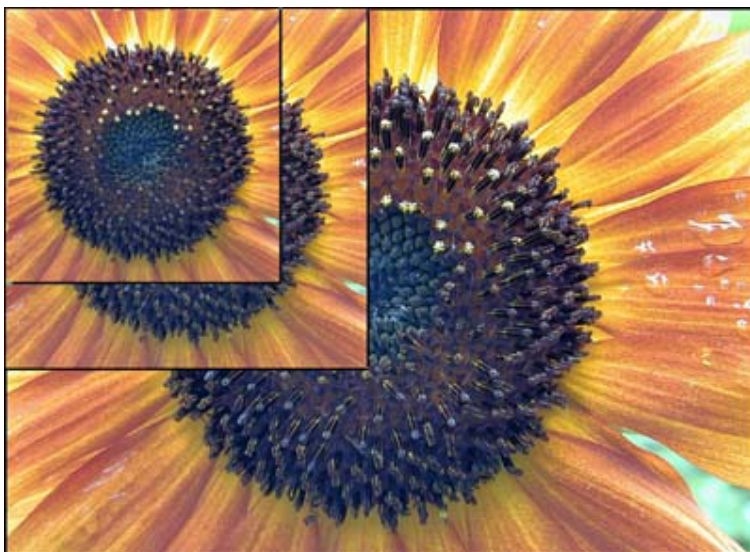


Image sensors are often tiny devices. Here you can see how much smaller the common 1/2" and 2/3" sensors are compared to a 35mm slide or negative.

Each site converts the light falling on it into an electrical charge. The brighter the light the higher the charge will be. When the shutter closes and the exposure is complete, the sensor "remembers" the pattern it recorded. The various levels of charge are then converted to digital numbers that can be used to recreate the image.



The chip of Image sensors

This illustration show how image sensors capture images.

1	1	1	1	1	1	1	1	1
1	1	5	5	5	5	5	1	1
1	1	5	10	10	10	5	1	1
1	1	5	10	10	10	5	1	1
1	1	5	10	10	10	5	1	1
1	1	5	10	10	10	5	1	1
1	1	5	10	10	10	5	1	1
1	1	5	10	10	10	5	1	1
1	1	5	5	5	5	5	1	1
1	1	1	1	1	1	1	1	1

When an image is focused through the camera (or scanner) lens, it falls on the image sensor. Varying amounts of light hit each photosite and knock loose electrons that are then captured and stored. The number of electrons knocked loose from any photosite is directly proportional to the amount of light hitting it.

Interlaced vs. Progressive Scan

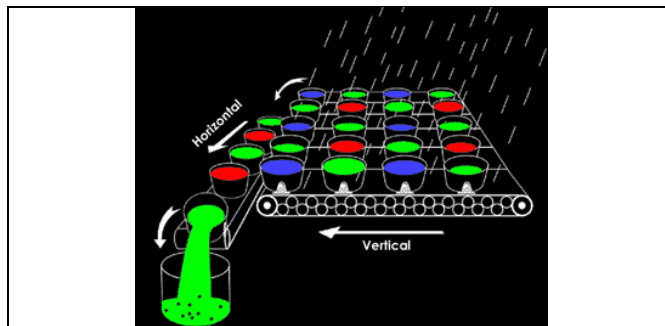
Once the sensor has captured an image, it must be read, converted to digital, and then stored. The charges stored on the sensor are read row at a time. There are two ways to do this, using interlaced or progressive scans.

- On an **interlaced scan** sensor, the image is first processed by the odd lines, and then by the even lines. These kinds of sensors are frequently used in video cameras because television broadcasts are interlaced.



An interlaced scan sensor

- On a **progressive scan** sensor, the rows are processed one after another in sequence.



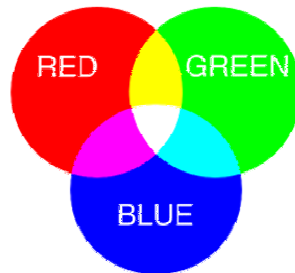
A common analogy is an array of buckets on conveyor belts, the raindrops represent the photons of light falling onto the CCD surface and being captured in 'bit buckets' (photosites; pixels). The conveyor belts which empty them are known as the shift registers, in progressive CCD's the CCD is read: one horizontal line, shift the vertical down one pixel, one horizontal line, and repeat...

Image Sensors and Colors

When photography was first invented, it could only record black & white images. One major breakthrough was James Clerk Maxwell's 1860 discovery that color photographs could be formed using red, blue, and green filters. When brought into register, the three images formed a full color image. Over a century later, image sensors work much the same way.

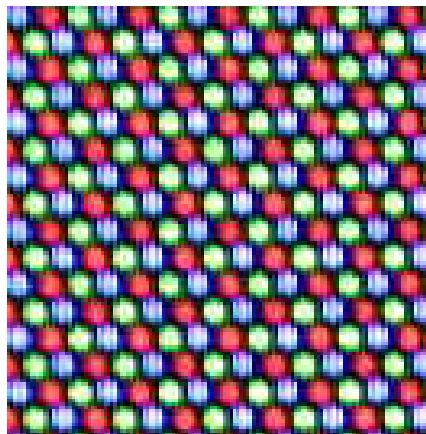
Additive Colors

Colors in a photographic image are usually based on the three primary colors red, green, and blue (RGB). This is called the **additive color system** because when the three colors are combined in equal quantities, they form white. This system is used whenever light is projected to form colors as it is on the display monitor (or in your eye). The first commercially successful use of this system to capture color images was invented by the Lumerie brothers in 1903 and became known as the Autochrome process. They dyed grains of starch red, green, and blue and used them to create color images on glass plates.



RGB uses additive colors

On the monitor, each pixel is formed from a group of three dots, one each for red, green and blue.



On the screen, each pixel is a single color formed by mixing triads of red, green, and blue dots or LCD's

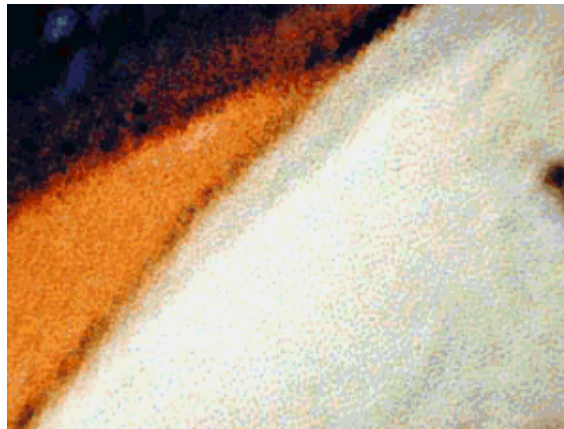
Subtractive Colors

Although most cameras use the additive RGB color system, a few high-end cameras and all printers use the CMYK system. This system, called **subtractive colors**, uses the three primary colors Cyan, Magenta, and Yellow (hence the CMY in the name—the K stands for an extra black). When these three colors are combined in equal quantities, the result is a reflected black because all of the colors are subtracted. The CMYK system is widely used in the printing industry, but if you plan on displaying

CMYK images on the screen, they have to be converted to RGB and you lose some color accuracy in the conversion.



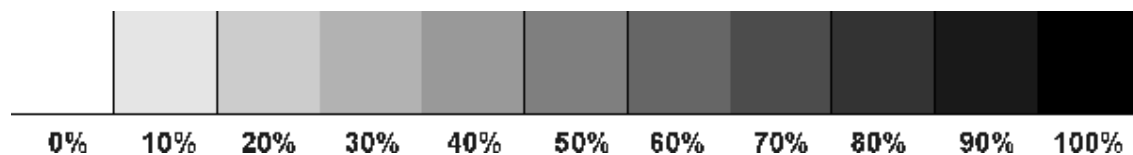
On a printout, each pixel is formed from smaller dots of cyan, magenta, yellow, and black ink. Where these dots overlap, various colors are formed.



This brief animation zooms in on a part of an inkjet print to show you increasing levels of detail. Courtesy of Trevor Anderson.

It's All Black and White After All

Image sensors record only the **gray scale**—a series of 256 increasingly darker tones ranging from pure white to pure black. Basically, they only capture brightness.

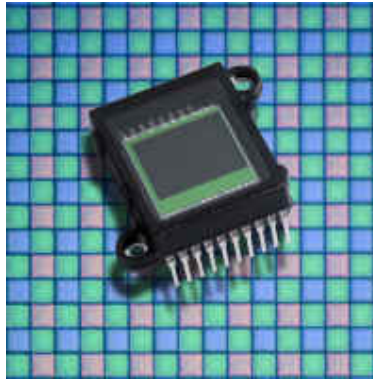


The gray scale contains a range of tones from pure white to pure black.

How then, do sensors capture colors when all they can do is record grays? The trick is to use red, green, and blue filters to separate out the red, green and blue components of

the light reflected by an object. (Likewise, the filters in a CMYK sensor will be cyan, magenta, or yellow.) There are a number of ways to do this, including the following:

- Three separate image sensors can be used, each with its own filter. In this way each image sensor captures the image in a single color.
- Three separate exposures can be made, changing the filter for each one. In this way, the three colors are "painted" onto the sensor, one at a time.
- Filters can be placed over individual photosites so each can capture only one of the three colors. In this way, one-third of the photo is captured in red light, one-third in blue, and one-third in green.

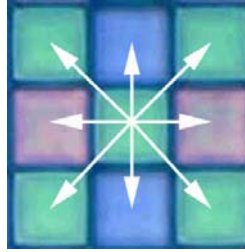


Each pixel on the image sensor has red, green, and blue filters intermingled across the photosites in patterns designed to yield sharper images and truer colors. The patterns vary from company to company but the most popular is the Bayer mosaic pattern shown here behind the image sensor. Courtesy of IBM.

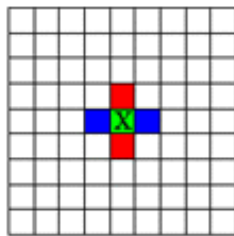
From Black and White to Color

When three separate exposures (the second way) are made through different filters, each pixel on the sensor records each color in the image and the three files are merged to form the full-color image (*see page 16*). However, when three separate sensors are used (the first way), or when small filters are placed directly over individual photosites on the sensor (the third way), the optical resolution of the sensor is reduced by one-third. This is because each of the available photosites records only one of the three colors. For example, on some sensors with 1.2 million photosites, 300-thousand have red filters, 300-thousand have blue, and 600-thousand have green. Does this mean the resolution is still 1.2 million, or is it now 300-thousand? Or 600-thousand? (*see page 16*).

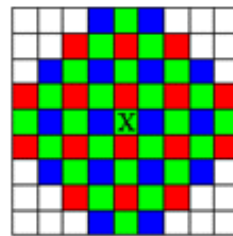
Each site stores its captured color (as seen through the filter) as an 8-, 10-, or 12-bit value. To create a 24-, 30-, or 36-bit full-color image, interpolation is used. This form of interpolation uses the colors of neighboring pixels to calculate the two colors a photosite didn't record. By combining these two interpolated colors with the color measured by the site directly, the original color of every pixel is calculated. If a site color is bright red & the two pixel around it are also bright blue, that means the site color is really a white pixel). This step is computer intensive since comparisons with as many as eight neighboring pixels is required to perform this process properly; it also results in increased data per image so files get larger.



Here the full-color of the center green pixel is about to be interpolated from the colors of the eight surrounding pixels.



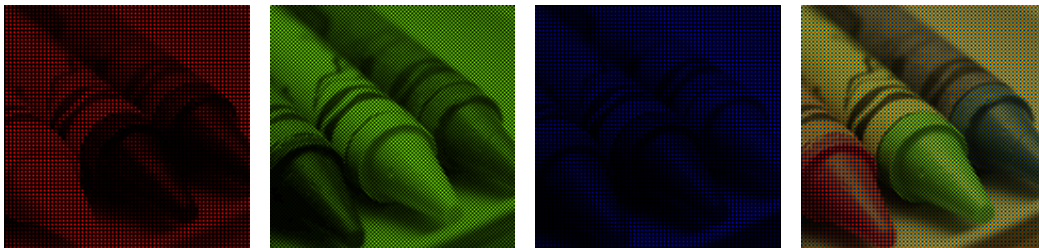
Traditional interpolation uses only nearest neighbors of the unknown colors.



HP's demosaicing uses all measured pixels for estimating all 3 color values, over a region as large as 9x9.

HP has introduced a process called demosaicing that interpolates colors using a much wider range of adjacent pixels. Courtesy of *HP*

How the camera creates the final image



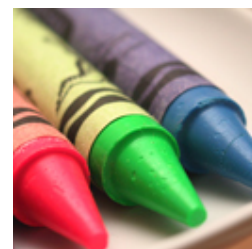
Red channel pixels

Green channel pixels

Blue channel pixels

Combined

As you can see, the combined image isn't quite good, but the combined image is run through a **demosaicing algorithm** which combines the colour values of a pixel and its eight neighbours to create a full 24-bit colour value for that pixel:

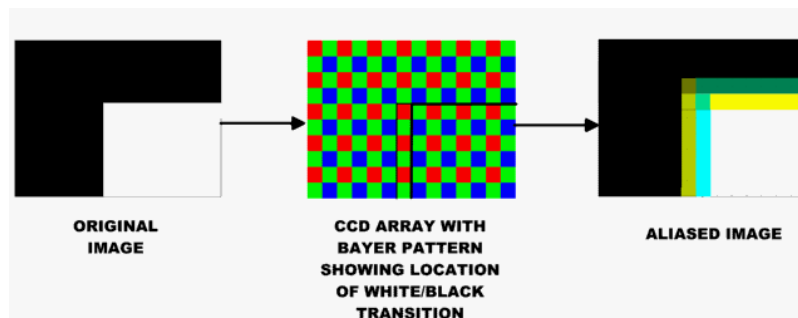


Color Channels

Each of the colors in an image can be controlled independently and is called a **color channel**. If a channel of 8-bit color is used for each color in a pixel, red, green, and blue, the three channels can be combined to give 24-bit color.

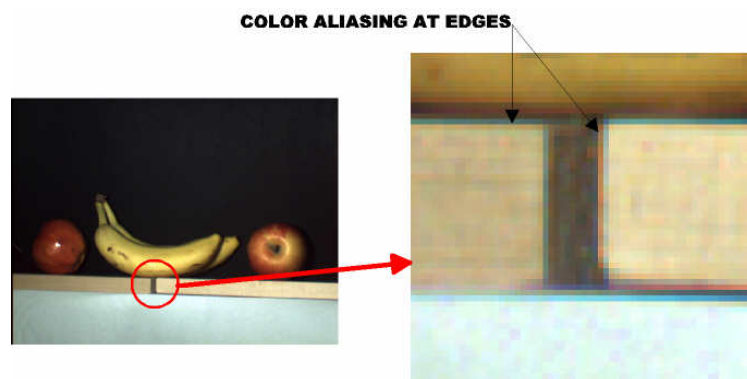
Color Aliasing

When interpolation is used, there has to be enough information in surrounding pixels to contribute color information. This isn't always the case. Low-resolution image sensors have a problem called **color aliasing** that occurs when a spot of light in the original scene is only big enough to be read by one or two pixels (i.e. not three pixels or more). Surrounding pixels don't contain any accurate color information about the pixel so the color of that spot may show up as a dot of color disconnected from the surrounding image. or we can say, this occurs when a region of sharp contrast is imaged with a color mosaic CCD array. Another form of color aliasing shows up as out of place color fringes surrounding otherwise sharply defined objects.



The Black and White Image (left) Has Color Aliasing in at Edges When Imaged with a Color CCD.

Color aliasing is demonstrated in Figure down. A small region of the image on the left side is magnified to the point where individual pixels can be seen (right image). The rainbow effect at the edges is color aliasing. The color abnormalities in color aliasing confuses machine vision systems.

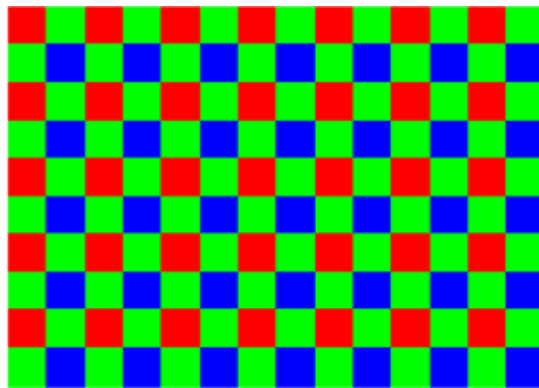


A Magnified Region of the Image on the Left Shows Color Aliasing at the Edges of Objects.

Color Imaging with a Single CCD Array

There are two basic methods of color imaging using CCD arrays. One uses a single CCD, the other requires three CCDs, one for each color. Virtually all camcorders and surveillance cameras use a single CCD sensor. This technology is low cost but often not of quality suitable for industrial and medical applications.

A mosaic or grid of color filters is placed on the face of the CCD array to filter light, so that only red, green or blue (RGB) light reaches any given pixel. The most common pixel pattern is the Bayer pattern. This pattern consists of rows of red-green-red-green.... and blue-green-blue-green... pixels as shown in Figure down. These pixels are combined using quadrants to form a color image.

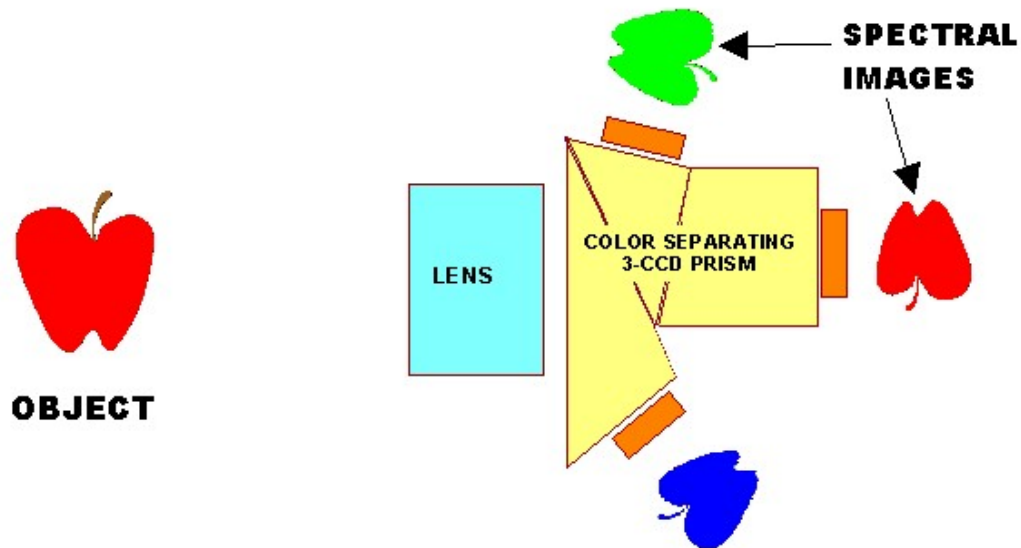


Bayer Pattern for Color CCD Imaging Arrays.

Notice that only one quarter of the array's pixels is red or blue and one half are green. Green is chosen to have twice the number of pixels as red or blue because our eyes are most sensitive to green light. This filtering scheme allows us to capture color images, but since four pixels must be combined to form one color dot, the resolution of the image is less than a monochrome image.

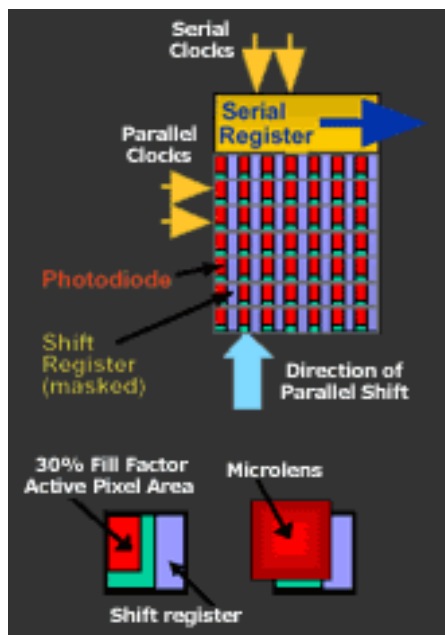
Color 3-CCD Camera Technology

Three CCD color cameras were developed to eliminate many of the problems associated with a single array color camera. An optical prism assembly is used to separate an image into three color components. Each spectral image is captured with a CCD. Using this technique, virtually all of the light for a color channel arrives at the CCD array. Each color channel CCD utilizes all of its pixels so the channels are captured at the full array resolution rather than the reduced resolution of the single chip color camera. The 3-CCD camera has three times the number of pixels as a single array camera so the image resolution is improved. Trim filters mounted in front of each array accurately control the spectral band so the camera can provide very accurate color representation.



A 3-CCD Camera Captures Each Color on a Separate CCD Array.

Interline Transfer sensor

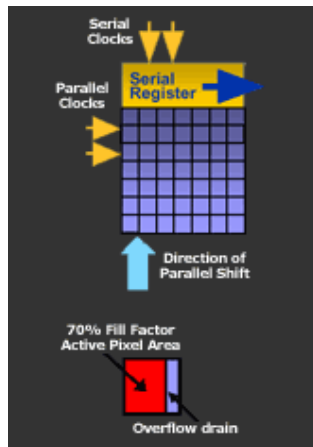


Typical consumer digital camera uses what is called an *Interline Transfer CCD*, but simply the CCD can itself control the start / stop of when it measures light falling on it, otherwise known as an electronic shutter, it does so by shifting values out of the photodiodes into "shift registers" then pushing all of that data out as a final image. The advantages to Interline Transfer CCD's are simply that, they can be controlled by software and don't require a mechanical shutter and can produce a video feed.

Because of the extra electronics required around each pixel the "fill factor" (size of the photodiode) tends to be quite small (about 30% of the pixel area). To get around this Interline Transfer CCD manufacturers place a layer of

"microlenses" over the CCD to capture more light and focus it onto the smaller photodiode area which then gives them an better effective fill factor of about 70%.

Full Frame sensor



CCD's used in professional cameras tend to be Full Frame Transfer, they don't have a shift register, this means that a mechanical shutter is absolutely required to control the start / stop measurement of light. The shutter is opened and then closed again (say 1/60s later), the whole CCD shifts data off itself into the serial register where it's processed as the "RAW" image. As Full Frame CCD's are simpler (don't have shift registers and associated electronics around each photodiode) they have a much better Fill Factor (around 70%) and don't require or use microlenses.

The disadvantage is that you can't get a video feed out of them which is the main reason we don't see more manufacturers using Full Frame CCD's (we're all too used to our LCD preview).

Pros & Con's associated with each CCD type:

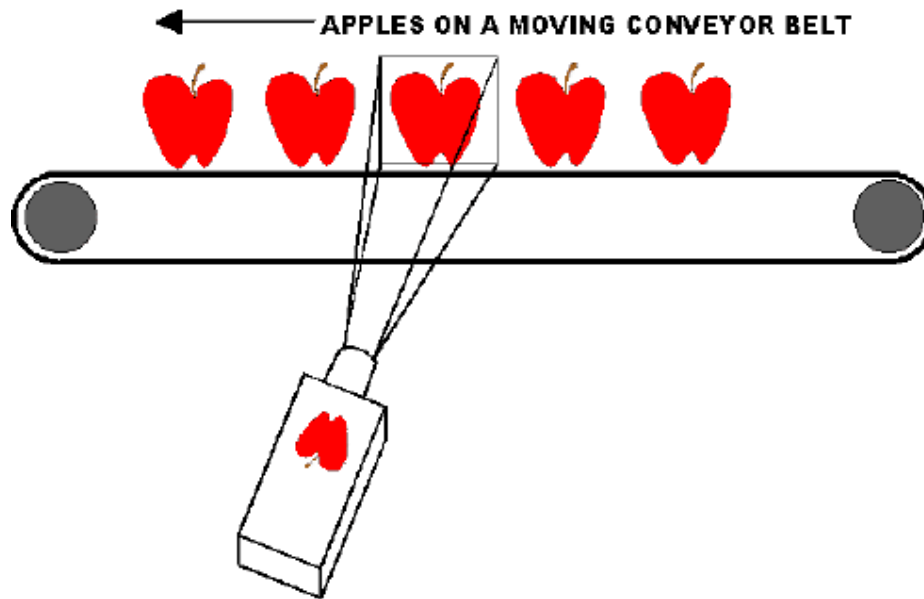
Full Frame CCD	Interline Transfer CCD
<ul style="list-style-type: none"> + High image quality + High sensitivity + High dynamic range + Larger sizes + No microlenses - Not capable of video feed - Top shutter speeds limited by mechanical shutter - Require mechanical shutter 	<ul style="list-style-type: none"> + Good image quality + Good sensitivity when using microlenses + Low noise + High frame rates / electronic shutter + Video feed capable - Don't need mechanical shutter - Microlenses can cause aberrations

Area Array and Linear Sensors

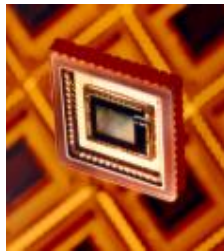
Area-array Sensors

Most cameras use **area-array sensors** with photosites arranged in a grid because they can cover the entire image area and capture an entire image all at once.

The familiar CCD area array camera uses a rectangular mosaic of pixels to capture an image. This type of imaging system works very well to image large objects somewhat smaller than the field-of-view of a camera. For example these cameras work well with apples or oranges moving along a conveyor belt where the fruit is spaced out.



A Progressive Scan Area Array Camera is used to Capture Images of Large, Discrete
Objects



*Area array image sensors.
Courtesy of [VISION](#).*

These area array sensors can be incorporated into a camera in a variety of ways.

One-chip, one-shot cameras use different color filters over each photosite to capture all three colors with a single exposure. This is the most common form of image sensor used in consumer-level digital cameras.

One chip, three shot cameras take three separate exposures: one each for red, green, and blue. A different colored filter is placed in front of the image sensor for each of the colors. These cameras cannot photograph moving objects in color (although they can in black & white) and are usually used for studio photography.

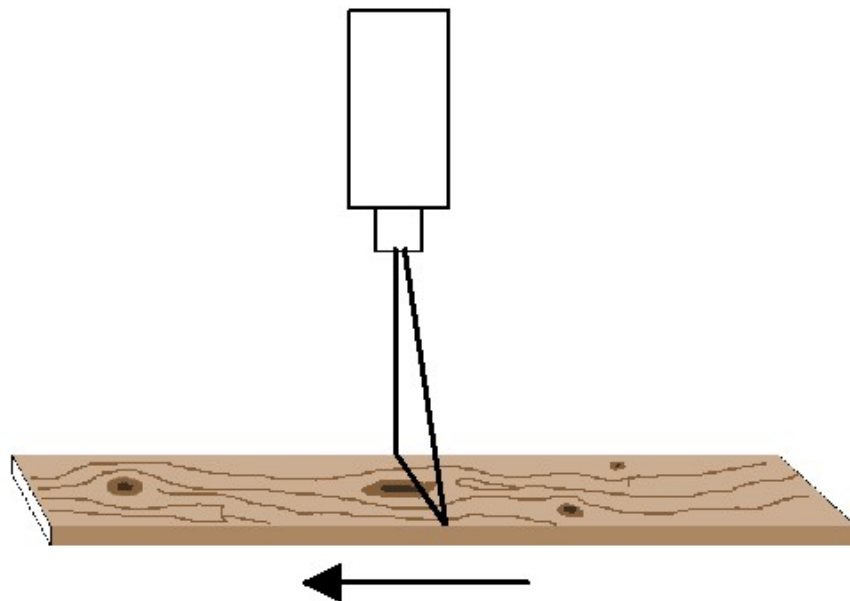
Two-chip cameras capture chrominance using one sensor (usually equipped with filters for red light and blue light) and luminance with a second sensor (usually this one capturing green light). Two-chip cameras require less interpolation to render true colors.

Three-chip cameras, such as one from MegaVision, use three full frame image sensors; each coated with a filter to make it red-, green- or blue-sensitive. A beam splitter inside the camera divides incoming images into three copies; one aimed at each of the sensors. This design delivers high-resolution images with excellent color rendering. However, three-chip cameras tend to be both costly and bulky.

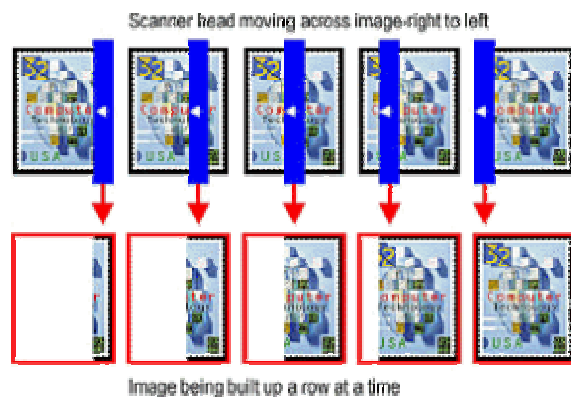
Linear Sensors

Scanners, and a few professional cameras, use image sensors with photosites arranged in either one row or three. Because these sensors don't cover the entire image area, the image must be scanned across the sensor as it builds up the image from the captured rows of pixels. Cameras with these sensors are useful only for motionless subjects and studio photography. However, these sensors are widely used in scanners.

Often times we need to image a large number of small, closely spaced objects such as corn or cherries and other times we need to image a long continuous object such as textile or lumber. If the objects are moving by the camera a constant velocity, we can capture a continues image by rapidly reading out a single row of pixels aligned perpendicular to the direction of motion. This type of imaging is called line scan imaging.



Linescan Sequentially Captures a Line of Pixels as an Object is Moved in Front of the Field-of-View.



As a linear sensor scans an image a line at a time it gradually builds up a full image.

- **Linear image sensors** put a different color filter over the device for three separate exposures—one each to capture red, blue or green.
- **Tri-linear sensors** use three rows of photosites—each with a red, green, or blue filter. Since each pixel has its own sensor, colors are captured very accurately in a single exposure.

CCD And CMOS Image Sensors

Until recently, CCDs were the only image sensors used in digital cameras. They have been well developed through their use in astronomical telescopes, scanners, and video camcorders. However, there is a new challenger on the horizon, the CMOS image sensor that promises to eventually become the image sensor of choice in a large segment of the market.

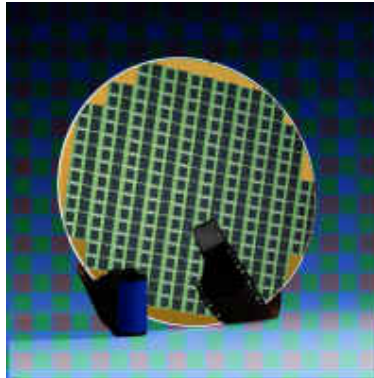
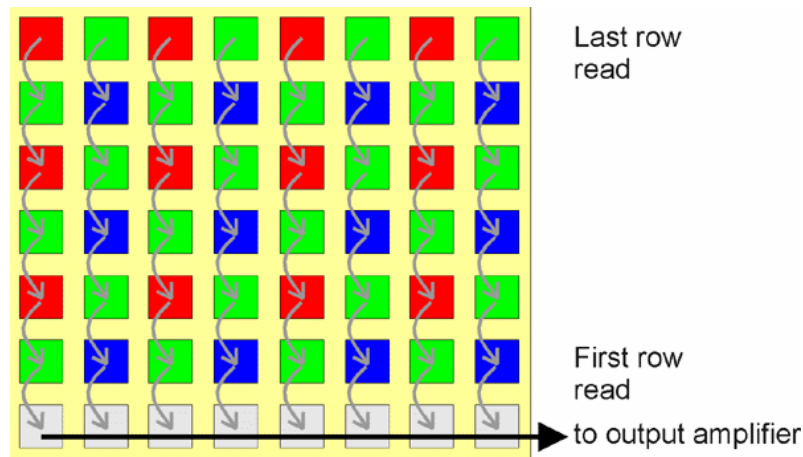


Image sensors are formed on silicon wafers and then cut apart. Courtesy of IBM

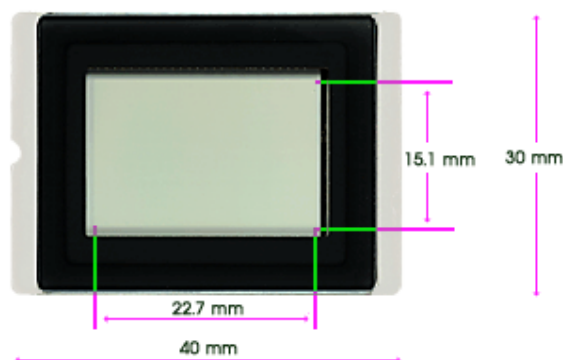
CCD Image Sensors

Charge-coupled devices (CCDs) capture light on the small photosites on their surface and get their name from the way that charge is read after an exposure. To begin, the charges on the first row are transferred to a **read out register**. From there, the signals are then fed to an amplifier and then on to an analog-to-digital converter. Once the row has been read, its charges on the read-out register row are deleted, the next row enters the read-out register, and all of the rows above march down one row. The charges on each row are "coupled" to those on the row above so when one moves down, the next moves down to fill its old space. In this way, each row can be read—one row at a time. It is technically feasible but not economic to use the CCD manufacturing process to integrate other camera functions, such as the clock drivers, timing logic, and signal processing on the same chip as the photosites. These are normally put on separate chips so CCD cameras contain several chips, often as many as 8, and not fewer than 3.



CMOS Image Sensors

Image sensors are manufactured in wafer foundries or fabs. Here the tiny circuits and devices are etched onto silicon chips. The biggest problem with CCDs is that there isn't enough economy of scale. They are created in foundries using specialized and expensive processes that can only be used to make CCDs. Meanwhile, more and larger foundries across the street are using a different process called **Complementary Metal Oxide Semiconductor** (CMOS) to make millions of chips for computer processors and memory. This is by far the most common and highest yielding process in the world. The latest CMOS processors, such as the Pentium III, contain almost 10 million active elements. Using this same process and the same equipment to manufacture **CMOS image sensors** cuts costs dramatically because the fixed costs of the plant are spread over a much larger number of devices. (CMOS refers to how a sensor is manufactured, and not to a specific sensor technology.) As a result of this economy of scale, the cost of fabricating a CMOS wafer is one-third the cost of fabricating a similar wafer using a specialized CCD process.

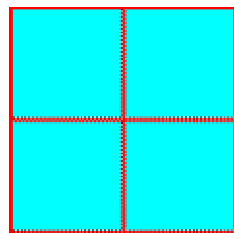


The CCD imaging elements used in most digital cameras are costly and consume high levels of energy. Increasing the size of these imaging elements to include more pixels would require much larger power supplies as well as make them even more expensive. In developing the EOS D30, Canon concentrated on using a CMOS sensor instead of a CCD. The CMOS technology has attracted attention for its lower power requirements, as well as its ability to integrate with image-processing circuits.

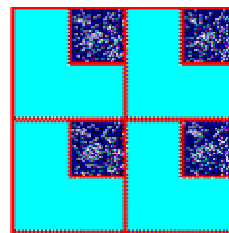
However, several engineering obstacles remained—including problems with the precision of internal transistors that led to variable image precision—and few products were developed using this technology. However, Canon has now overcome these obstacles, and has succeeded in developing a large CMOS sensor.

Here are some things you might like to know about CMOS image sensors:

- CMOS image quality is now matching CCD quality in the low- and mid-range, leaving only the high-end image sensors still unchallenged.
- CMOS image sensors can incorporate other circuits on the same chip, eliminating the many separate chips required for a CCD. This also allows additional on-chip features to be added at little extra cost. These features include anti-jitter (image stabilization) and image compression. Not only does this make the camera smaller, lighter, and cheaper; it also requires less power so batteries last longer.
- CMOS image sensors can switch modes on the fly between still photography and video. However, video generates huge files so initially these cameras will have to be tethered to the mothership (the PC) when used in this mode for all but a few seconds of video. However, this mode works well for video conferencing although the cameras can't capture the 20 frames a second needed for full-motion video.
- While CMOS sensors excel in the capture of outdoor pictures on sunny days, they suffer in low light conditions. Their sensitivity to light is decreased because part of each photosite is covered with circuitry that filters out noise and performs other functions. The percentage of a pixel devoted to collecting light is called the pixel's **fill factor**. CCDs have a 100% fill factor but CMOS cameras have much less. The lower the fill factor, the less sensitive the sensor is and the longer exposure times must be. Too low a fill factor makes indoor photography without a flash virtually impossible. To compensate for lower fill-factors, micro-lenses can be added to each pixel to gather light from the insensitive portions of the pixel and "focus" it down to the photosite. In addition, the circuitry can be reduced so it doesn't cover as large an area.



100% Fill factor



75% Fill factor

Fill factor refers to the percentage of a photosite that is sensitive to light. If circuits cover 25% of each photosite, the sensor is said to have a fill factor of 75%. The higher the fill factor, the more sensitive the sensor.

- CMOS sensors have a higher noise level than CCDs so the processing time between pictures is higher as these sensors use digital signal processing (DSP) to reduce or eliminate the noise. The DSP is one early camera (the Svmini), executes 600,000,000 instructions per picture.

Glossary

SLR Cameras: Traditional 35 mm single lens reflex

Image Sensor: solid-state device used in digital cameras to capture and store an image.

Photosites: photosensitive diodes containing in the fingernail-sized silicon image sensor.

Pixels: picture elements.

Bit-maps (BMP):

A way of saving pictures that, computer divides the screen or printed page into a grid of pixels. It then uses the values stored in the digital photograph to specify the brightness and color of each pixel in this grid, a form of painting by number. Controlling, or addressing a grid of individual pixels in this is called bit mapping and digital images are called BMP images.

Resolution: The quality of a digital image, whether printed or displayed on a screen, depends in part on the number of pixels used to create the image.

The Optical Resolution: of a camera or scanner is an absolute number refers to the image sensor's photosites.

Interpolated Resolution: The process to improve resolution in limited respects, using software, by adding pixels to the image.

Megapixel Cameras: The cameras, those with 1 million or more pixels.

Multi-Megapixel cameras: The cameras, those with over 2-million.

PPI: Pixels per inch.

DPI: Dots per inch.

Electronically shuttered sensors: use the image sensor itself to set the exposure time. A timing circuit tells it when to start and stop the exposure.

Electromechanical shutters: are mechanical devices that are controlled electronically.

Electro-optical shutters: are electronically driven devices in front of the image sensor which change the optical path transmittance.

On an **interlaced scan** sensor, the image is first processed by the odd lines, and then by the even lines. These kinds of sensors are frequently used in video cameras because television broadcasts are interlaced.

On a **progressive scan** sensor, the rows are processed one after another in sequence.

Additive Color System: Is the three primary colors red, green, and blue (RGB). Because when the three colors are combined in equal quantities, they form white.

Subtractive Colors: Is the three primary colors Cyan, Magenta, and when these three colors are combined in equal quantities, the result is a reflected black because all of the colors are subtracted.

Demosaicing: HP introduced process, that interpolates colors using a much wider range of adjacent pixels.

Color Channel: Each of the colors in an image can be controlled independently.

Color Aliasing: that occurs when a spot of light in the original scene is only big enough to be read by one or two pixels.

Fill Factor: Size of the photodiode.

CMOS: Complementary Metal Oxide Semiconductor

History:

On October 17, 1969, George Smith and Willard Boyle sketched out the CCD's basic structure.

By 1970, the Bell Labs researchers had built the CCD into the world's first solid-state video camera.

. In 1975, they demonstrated the first CCD camera with image quality sharp enough for broadcast television.

Since 1983, astronomers used to study objects thousands of times fainter than what the most sensitive photographic plates could capture, and to image in seconds what would have taken hours before.

Today, CCD technology is pervasive not only in broadcasting but also in video applications.

1860 James Clerk Maxwell's discovery that color photographs could be formed using red, blue, and green filters.

In 1903 the first commercially successful use of this system to capture color images was invented by the Lumerie brothers and became know as the Autochrome process.